

TECHNICAL DATA SHEET 1 14.06.2016				DOAT 1682 ponent lacquer 1682-2X
ТҮРЕ	Two component acid curing clear lacquer.			
USE	For all types of wood and fibreboards. Adapted for use on UV- based primers. Well fitted for line-application. Only for interior use.			
SPECIAL PROPERTIES	Very fast drying. Very good surface resistance (Möbelfakta). Very good sanding properties. No aromatics. Low formaldehyde cleavage.			
TECHNICAL DATA				
Gloss (60°)	5-80 units Gardner			
Viscosity	78-82 s, DIN-Cup 4			
Density	0.95 kg/l			
Solids	35 % by weight 28 % by volume			
Volatile organic compound (VOC)	See Safety Data Sheet.			
Storage	Storage: See label.			
Mixing ratio	9 % by weight HARDENER 1399-12 10 % by volume			
Pot life	24 hours			
System	Can be used as one coat paint, as primer and as topcoat. Do you wish a lighter appearance use TEKNOCOAT 1684-1X as primer. Highest recommended amount applied 300 g/m².			
DIRECTIONS FOR USE				
Application method	Conventional, high pressure, automatic spraying, curtain and roller coating.			
Drying	Dry for handling Dry for stacking	<u>20 °C</u> 60 min 8 hours	<u>50 °C</u> 30 min. 1-2 hours	<u>70 °C</u> 15 min. 30-40 min.
Hardener	HARDENER 1399-12			
Thinner	TEKNOSOLV 1135-93			
Cleaning	TEKNOSOLV 1135-93			
HEALTH AND SAFETY	See Safety Data Sheet.			

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